6.3. Viewing Purchase Plan and Projected Inventory Levels

Streamline can show purchase plans and projected inventory levels on different bases. The **Demand forecasting** tab shows purchase plans and projected inventory levels on an item basis whereas the **Inventory planning** tab displays them for all of the planning items in one report.

Viewing on Item Basis

In the **Demand forecasting** tab, you can view purchase plans and projected inventory levels by item, location or channel by selecting corresponding option in the **Tree view**. In our example, there are no locations or channels, thus, there are no additional viewing options below the tree.

Let's take a closer look at item **H8010**. The generated purchase plan and projected inventory levels for this item are shown by the **Purchase plan** and **Projected inventory levels** rows of the **Table** (see figure below).

New Open Save Update data Forecast as of Dec 2015 Horizon 12 months												
Search Item view Item vie												
Expand Collapse		Aug 2015	Sep 2015	Oct 2015	Nov 2015	Dec 2015	Jan 2016	Feb 2016	Mar 2016	Apr 2016	May 2016	Jun 2016
✓ All items	Actual sales	109	98	100	110	116						
 Concrete Block Fence 	Statistical forecast	108	99	100	110	117	94	91	102	94	107	108
> Glue	Forecast adjustments											
> Handles	Average sales price	5.67	5.67	5.67	5.67	5.67	5.67	5.67	5.67	5.67	5.67	5.67
> Hinges > Lumber	Revenue	618.03	555.66	567.00	623.70	657.72	532.98	515.97	578.34	532.98	606.69	612.36
> Nails	On hand					105						
 Padlocks Paint_equipment 	Stockout days	0	0	0	0	0						
H8010	Projected inventory levels						11	200	98	219	112	226
H8020	Purchase plan						200	0	215	0	222	0
> Plywood > Roof	<											>

Projected inventory levels row shows the levels *at the end of the period* indicated in the column header. Streamline expects that we will have **11** units in stock at the end of **January** (see figure above).

To learn more about the calculations behind the projected inventory levels, refer to the Ordering plan calculation article.

Purchase plan row shows quantities that should be ordered *until the 1-st day of the period* indicated in the column header.

We can see that the recommended order quantities are displayed in the first period of every order cycle. For example, we should place a purchase order for **200** units of item **H8010** until the 1-st of **January** (see figure below).

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📄 New 📄 Open 🔚 Save 😵 Update data 💿 Forecast as of 🔹 Dec 2015 🔹 Horizon 12 🕏 months												
🚯 Start 🔟 Item view 🔲 List view 😵 Inventory report												
Search Approve/Unapprove Add note All items > Paint_equipment > H8010												
Expand Collapse		Aug 2015	Sep 2015	Oct 2015	Nov 2015	Dec 2015	Jan 2016	Feb 2016	Mar 2016	Apr 2016	May 2016	Jun 2016
✓ All items	Actual sales	109	98	100	110	116						
 Concrete Block Fence 	Block Statistical forecast	108	99	100	110	117	94	91	102	94	107	108
> Glue	Forecast adjustments											
> Handles	Average sales price	5.67	5.67	5.67	5.67	5.67	5.67	5.67	5.67	5.67	5.67	5.67
> Hinges > Lumber	Revenue	618.03	555.66	567.00	623.70	657.72	532.98	515.97	578.34	532.98	606.69	612.36
> Nails	On hand					105						
 Padlocks Paint_equipment 	Stockout days	0	0	0	0	0						
H8010	Projected inventory levels						11	200	98	219	112	226
H8020	Purchase plan						200	0	215	0	222	0
> Plywood > Roof	<											>

To learn more about how the purchase plan is calculated, refer to the Ordering plan calculation article.

Report Views

The **Inventory planning** tab shows current purchase recommendations for all of the items in the **Order now** section (see figure below).

Start 🛛 🖾 Iter	m view 🔳	List view	📎 Invento	ry report										
arch	S 🗳	Settings 🚆	🕽 In transiti	on details	Export re	port 🗽 Exp	oort paramete	ers 🌾 Impor	rt paramete	ers 🔻 🛒	Purchase orders	Overall	purchase value i	s 185373.32
Category	Item code	Model type	On band	Days	Pending	In transition	Lead time,	Order cycle,	Service	Safety stock	Purchase		w	
Category	Item code	Model type	On hand	ofsupply	sales orders	In answor	days	months	level		price	Qty	Value	Days of supply
Concrete Block	C1020	Seasonal	120	57	10	0	30	1	98%	3	50.00	20	1000.00	10
Fence	F1020	Seasonal	208	208	0	0	30	1	98%	3	45.00	0	0.00	
Handles	H1010	Seasonal	30	43	0	0	30	1	98%	1	3.56	50	178.00	124
Handles	H1020	Seasonal	30	4	0	0	30	1	98%	11	7.83	250	1957.50	35
Hinges	H2010	Seasonal	35	4	0	50	90	1	98%	13	10.54	350	3689.00	33
Hinges	H2020	Seasonal	20	2	0	0	90	1	98%	13	20.34	350	7119.00	33
Nails	H2510	Seasonal	80	15	0	0	30	1	98%	6	0.44	200	88.00	34
Nails	H2520	Seasonal	0	0	0	0	30	1	98%	4	1.33	200	266.00	46
Screws	H2810	Seasonal	20	34	0	0	30	1	98%	2	1.75	100	175.00	163
Screws	H2830	Seasonal	300	94	0	0	30	1	98%	3	2.46	0	0.00	
Padlocks	H4010	Seasonal	20	10	100	0	30	1	98%	4	1.75	145	253.75	63

Here "**now**" refers to the current situation, that is, current values of replenishment parameters, and the forecasts. Thus, if **On hand**, **Qty to receive**, or any other parameter or a forecast has changed, the **Order now** section will also be changed when you re-forecast the project.

The meaning of the columns in the **Order now** section are:

- **Qty** is how much you should order currently.
- **Days of supply** indicates the number of days of the future demand the **Qty** covers (based on the forecast).
- Value shows the value of the purchase order line.

Typically, suppliers put constraints on the lot size such as minimum order and/or order rounding. These could lead to over orders. In this case, Streamline calculates the excess part of the order automatically. To show it:

- 1. Go to the **Inventory planning** tab.
- 2. Click the **Settings** button in the tab toolbar.
- 3. Check the Excess order option in the Show columns group (see figure below).

Settings	\times
General Project ABC analysis Inventory Distribution center Default lead time 30 ↓ days Default order cycle 1 ↓ months ▼ Default average shelf life exceeding 5 % Safety stock Maximum of ✓ Service level 98 % (2.05·σ·√cycle) □ Demand of the future 1.0 ↓ months	
Show columns Lead time Purchase price Order cycle Gross margin Min. lot Turn-earn index Max. lot Note Rounding Excess order Service level Demand forecast Shelf life Projected inventory levels	
Replenishment strategy Image: Periodic Image: Min/Max	
OK Cancel	

Now, the Order now section includes the Excess order column (see figure below).

Order now									
Qty	Excess order	Value	Days of supply						
20	0%	1000.00	10						
0		0.00							
50	84%	178.00	124						
250	12.8%	1957.50	35						
350	4.9%	3689.00	33						
350	4.9%	7119.00	33						
200	10%	88.00	34						
200	38%	266.00	46						
100	83%	175.00	163						
0		0.00							
145	0%	253.75	63						
486	0%	918.54	31						

The **Order now** section is typically used to analyze and **create replenishment orders** based on the **Excess order**, **Purchase value**, **Days of supply**, ABC analysis, or other KPIs.

The **Inventory planning** tab can also show the purchase plan and projected inventory levels. To display them:

- 1. Go to the **Inventory planning** tab.
- 2. Click the **Settings** button in the tab toolbar.
- 3. Check the **Projected inventory levels** and **Show entire purchase plan** options (see figure below).

Settings	×
General Project ABC analysis Inventory Distribution center	
Default lead time 30 🖨 days	
Default order cycle 1 🖨 months 🔻	
Default average shelf life exceeding 5 🚔 %	
Safety stock	1
Maximum of	
∑ <u>S</u> ervice level 98 🔷 % (2.05·σ·√cycle)	
Demand of the future 1.0 🜩 months	
Show columns	
✓ Lead time ✓ Purchase price	
✓ Order cycle Gross margin	
Min. lot 🗌 Turn-earn index	
Ma <u>x</u> . lot Note	
Rounding Excess order	
Service level Demand forecast	
☐ Shelf life	
Safety stock debt	
Actual sales for 0 🗧 periods	
Replenishment strategy	1
Periodic Image: Show entire purchase plan	
O Min/Max	
OK Cancel	

Now, inventory report table additionally displays the **Purchase plan** and **Projected inventory levels** sections (see figure below).

	I	Purchase pla	in		Projected inventory levels						
Jan 2016	Feb 2016	Mar 2016	Apr 2016	May 2016	Jan 2016	Feb 2016	Mar 2016	Apr 2016	May 2016		
20	75	71	81	82	66	78	74	84	85		
0	0	0	0	0	183	158	129	100	65		
13	12	11	14	15	13	13	12	15	16		
250	250	250	350	300	250	293	280	361	336		
350	400	350			0	0	350	430	388		
350	400	350			0	0	350	430	388		
200	200	200	300	200	200	226	223	324	300		
200	100	200	100	200	200	180	227	178	216		
100	0	0	0	0	102	85	65	47	28		
0	0	100	100	100	201	107	109	120	116		
145	79	76	83	81	65	83	80	87	85		

Color-coding of the **Projected inventory levels** section helps you easily to discern:

- The future periods which demand are covered by the **On hand** + InTrn(LT+OC) PndSales(LT+OC) quantity (colored green).
- The future periods with expected stockouts (colored red).

Purchase plan is typically exported from Streamline on-demand to your suppliers.

Next: Analyzing Expected Stockouts and Overstocks

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